



**WORK REST BLADE
CATALOGS**

Cincinnati Infeed Blades

MODEL #2 OM & #2, #3, & #4 EA & CINCO 15 MODEL DE

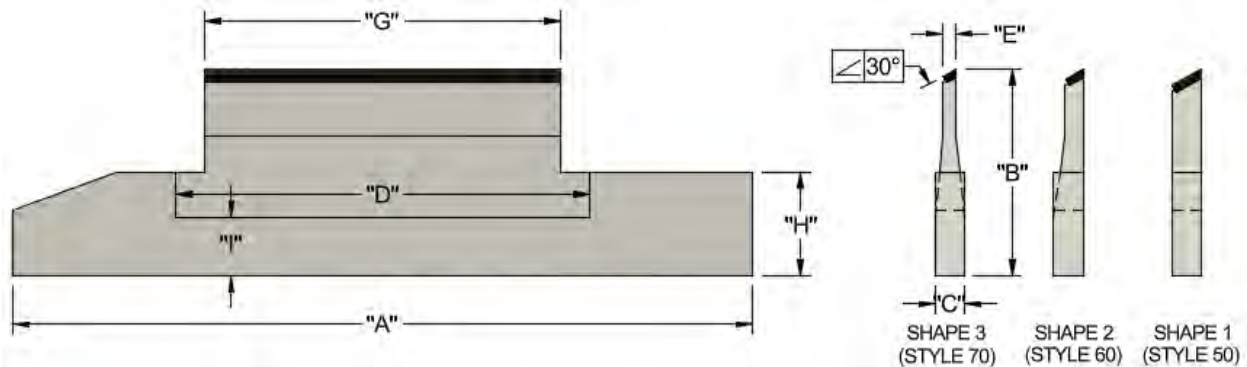
Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4 " INFEE D	223938	206858	1/8" - 1/4"	4 "	3 (70)	12 1/2"	3 5/8"	1/2"	5"	.100"	.100"
	223872	206854	1/4" - 1/2"	4 "	3 (70)	12 1/2"	3 1/2"	1/2"	5"	15/64"	1/4"
	223877	206873	1/2" - 1 1/2"	4 "	2 (60)	12 1/2"	3 1/2"	1/2"		7/16"	3/8"
	223875	206869	1 1/2" - 3"	4 "	1 (50)	12 1/2"	3"	1/2"		1/2"	1/2"
6 " INFEE D	223939	206857	1/8" - 1/4"	6 "	3 (70)	12 1/2"	3 5/8"	1/2"	7"	.100"	.100"
	223901	206860	1/4" - 1/2"	6 "	3 (70)	12 1/2"	3 1/2"	1/2"	7"	15/64"	1/4"
	223874	206868	1/2" - 1 1/2"	6 "	2 (60)	12 1/2"	3 1/2"	1/2"		7/16"	3/8"
	223893	206867	1 1/2" - 3"	6 "	1 (50)	12 1/2"	3"	1/2"		1/2"	1/2"
8 " INFEE D	223940	206856	1/8" - 1/4"	8 "	3 (70)	12 1/2"	3 5/8"	1/2"	9"	.100"	.100"
	223854	206861	1/4" - 1/2"	8 "	3 (70)	12 1/2"	3 1/2"	1/2"	9"	15/64"	1/4"
	223878	206874	1/2" - 1 1/2"	8 "	2 (60)	12 1/2"	3 1/2"	1/2"		7/16"	3/8"
	223873	206866	1 1/2" - 3"	8 "	1 (50)	12 1/2"	3"	1/2"		1/2"	1/2"
10 " INFEE D	223941	206850	1/8" - 1/4"	10 "	3 (70)	12 1/2"	3 5/8"	1/2"	11"	.100"	.100"
	223853	206851	1/4" - 1/2"	10 "	3 (70)	12 1/2"	3 1/2"	1/2"	11"	15/64"	1/4"
	223879	206852	1/2" - 1 1/2"	10 "	2 (60)	12 1/2"	3 1/2"	1/2"		7/16"	3/8"
	223889	206853	1 1/2" - 3"	10 "	1 (50)	12 1/2"	3"	1/2"		1/2"	1/2"

MODEL #3 & #4 EA

Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4 " INFEE D	223861		1/2" - 3"	4 "	3 (70)	10 3/4"	4 1/2"	3/4"	5"	7/16"	3/8"
	223858		3" - 6"	4 "	1 (50)	10 3/4"	3 5/8"	3/4"		3/4"	1/2" **
	223859	218282	1/2" - 3"	6 "	3 (70)	10 3/4"	4 1/2"	3/4"	7"	7/16"	3/8"

6 " INFEE D	223894	21828 1	3" - 6"	6 "	1 (50)	10 3/4"	3 5/8"	3/4"		3/4"	1/2" **
8 " INFEE D	223869	21695 8	1/2" - 3"	8 "	3 (70)	10 3/4"	4 1/2"	3/4"	9"	7/16"	3/8"
	223856	21861 4	3" - 6"	8 "	1 (50)	10 3/4"	3 5/8"	3/4"		3/4"	1/2" **
10 " INFEE D	223860		1/2" - 3"	10"	3 (70)	12 3/4"	4 1/2"	3/4"	11"	7/16"	3/8"
	223862		3" - 6"	10"	1 (50)	12 3/4"	3 5/8"	3/4"		3/4"	1/2" **

** Carbide width of 3/4" available



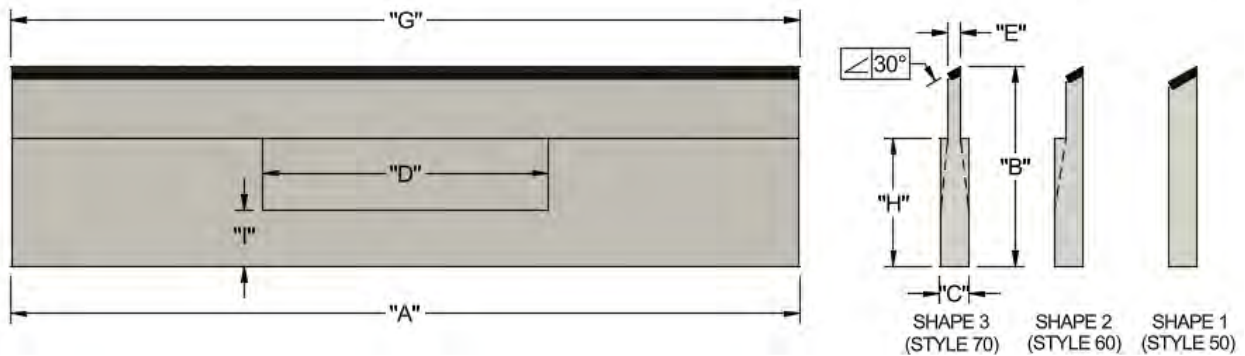
Cincinnati Thrufeed Blades

MODEL #2 OM & #2, #3, & #4 EA & CINCO 15 MODEL DE

Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4" THRUFEED D	223935 -030	21128-30	.040" - .060"	7"	3 (70)	13 3/4"	3 5/8"	1/2"	5"	.030"	.030"
	223935 -050	21128 4	.060" - .080"	7"	3 (70)	13 3/4"	3 5/8"	1/2"	5"	.050"	.050"
	223935 -070	21128 5	.080" - .100"	7"	3 (70)	13 3/4"	3 5/8"	1/2"	5"	.070"	.070"
	223935 -090	21128 6	.100" - 1/8"	7"	3 (70)	13 3/4"	3 5/8"	1/2"	5"	.090"	.090"
	223935	20686 4	1/8" - 1/4"	7"	3 (70)	13 3/4"	3 5/8"	1/2"	5"	100"	100"
	223898	20685 5	1/4" - 1/2"	7"	3 (70)	13 3/4"	3 1/2"	1/2"	5"	7/32"	3/16"
	223871	20629 9	1/2" - 1 1/2"	7"	2 (60)	13 3/4"	3 1/2"	1/2"		7/16"	3/8"
	223892	20686 5	1 1/2" - 3"	7"	1 (50)	13 3/4"	3"	1/2"		1/2"	1/2"
	223892 -C	21044 6	1/8" - 1/4"	13"	3 (70)	24"	3 5/8"	1/2"	5"	100"	100"
	223895	20685 9	1/4" - 1/2"	13"	3 (70)	24"	3 1/2"	1/2"	5"	7/32"	3/16"
	223870	20629 8	1/2" - 1 1/2"	13"	2 (60)	24"	3 1/2"	1/2"		7/16"	3/8"

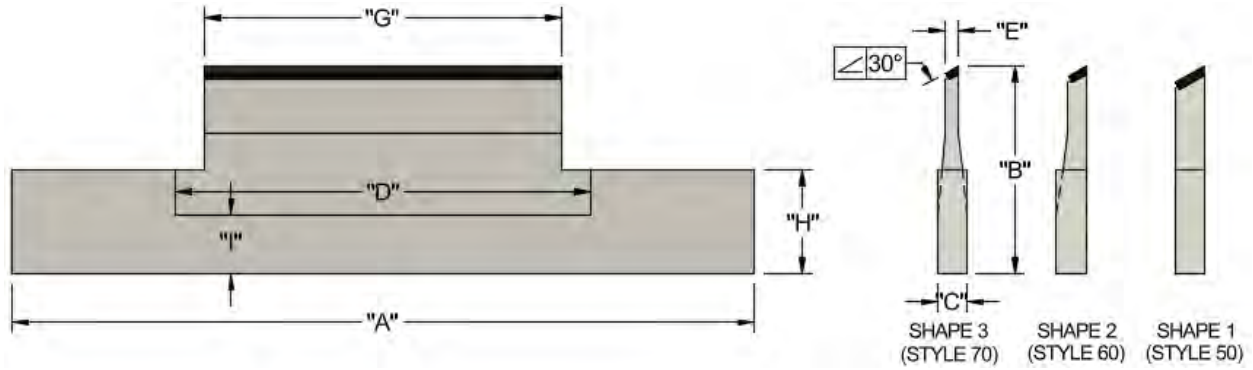
	223891	20687 5	1 1/2" - 3"	13"	1 (50)	24"	3"	1/2"		1/2"	1/2"
6" THRUFEED D	223936 -030	25582- 30	.040" - .060"	7"	3 (70)	15 1/4"	3 5/8"	1/2"	7"	.030"	.030"
	223936 -050	25585 3	.060" - .080"	7"	3 (70)	15 1/4"	3 5/8"	1/2"	7"	.050"	.050"
	223936 -070	25585 4	.080 - .100"	7"	3 (70)	15 1/4"	3 5/8"	1/2"	7"	.070"	.070"
	223936 -090	25585 5	.100" - 1/8"	7"	3 (70)	15 1/4"	3 5/8"	1/2"	7"	.090"	.090"
	223936	21312 7	1/8" - 1/4"	7"	3 (70)	15 1/4"	3 5/8"	1/2"	7"	100"	100"
	223899	21312 6	1/4" - 1/2"	7"	3 (70)	15 1/4"	3 1/2"	1/2"	7"	7/32"	3/16"
	223876	20687 2	1/2" -1 1/2"	7"	2 (60)	16 1/2"	3 1/2"	1/2"		7/16"	3/8"
	223909	20687 0	1 1/2" - 3"	7"	1 (50)	16 1/2"	3"	1/2"		1/2"	1/2"
	D-2130	21300 0	1/8" - 1/4"	13"	3 (70)	24"	3 5/8"	1/2"	7"	100"	100"
	223896	25495 3	1/4" - 1/2"	13"	3 (70)	24"	3 1/2"	1/2"	7"	7/32"	3/16"
	223870	20629 8	1/2" -1 1/2"	13"	2 (60)	24"	3 1/2"	1/2"		7/16"	3/8"
	223891	20687 5	1 1/2" - 3"	13"	1 (50)	24"	3"	1/2"		1/2"	1/2"
8" THRUFEED D	223937 -030	25585- 30	.040" - .060"	7"	3 (70)	17 1/4"	3 5/8"	1/2"	9"	.030"	.030"
	223937 -050	25585 6	.060" - .080"	7"	3 (70)	17 1/4"	3 5/8"	1/2"	9"	.050"	.050"
	223937 -070	25585 7	.080 - .100"	7"	3 (70)	17 1/4"	3 5/8"	1/2"	9"	.070"	.070"
	223937 -090	25585 8	.100" - 1/8"	7"	3 (70)	17 1/4"	3 5/8"	1/2"	9"	.090"	.090"
	223937	20686 3	1/8" - 1/4"	7"	3 (70)	17 1/4"	3 5/8"	1/2"	9"	100"	100"
	223900	20686 2	1/4" - 1/2"	7"	3 (70)	17 1/4"	3 1/2"	1/2"	9"	7/32"	3/16"
	223876	20687 2	1/2" -1 1/2"	7"	2 (60)	16 1/2"	3 1/2"	1/2"		7/16"	3/8"
	223909	20687 0	1 1/2" - 3"	7"	1 (50)	16 1/2"	3"	1/2"		1/2"	1/2"
	D-5231	52310 0	1/2" -1 1/2"	7"	2 (60)	17 1/4"	3 1/2"	1/2"		7/16"	3/8"
	D-5235	52350 0	1 1/2" - 3"	7"	1 (50)	17 1/4"	3"	1/2"		1/2"	1/2"
	D-2131	21310 0	1/8" - 1/4"	13"	3 (70)	24"	3 5/8"	1/2"	9"	100"	100"
	223897	25495 4	1/4" - 1/2"	13"	3 (70)	24"	3 1/2"	1/2"	9"	7/32"	3/16"
	223870	20629 8	1/2" -1 1/2"	13"	2 (60)	24"	3 1/2"	1/2"		7/16"	3/8"
	223891	20687 5	1 1/2" - 3"	13"	1 (50)	24"	3"	1/2"		1/2"	1/2"

10" THRUFEED D	255233	25524 5	1/8" - 1/4"	7"	3 (70)	19 1/4"	3 5/8"	1/2"	11"	100"	100"
	255234	25524 6	1/4" - 1/2"	7"	3 (70)	19 1/4"	3 1/2"	1/2"	11"	7/32"	3/16"
	255235	25524 7	1/2" -1 1/2"	7"	2 (60)	19 1/4"	3 1/2"	1/2"		7/16"	3/8"
	255236	25524 8	1 1/2" - 3"	7"	1 (50)	19 1/4"	3"	1/2"		1/2"	1/2"
	255237	25524 9	1/4" - 1/2"	15"	3 (70)	30"	3 1/2"	1/2"	11"	7/32"	3/16"
	255238	25525 0	1/2" -1 1/2"	15"	2 (60)	30"	3 1/2"	1/2"		7/16"	3/8"
	255239	25525 1	1 1/2" - 3"	15"	1 (50)	30"	3"	1/2"		1/2"	1/2"



Cincinnati Infeed Blades MODEL #0 & #1 LO & MODEL 107-4 LM

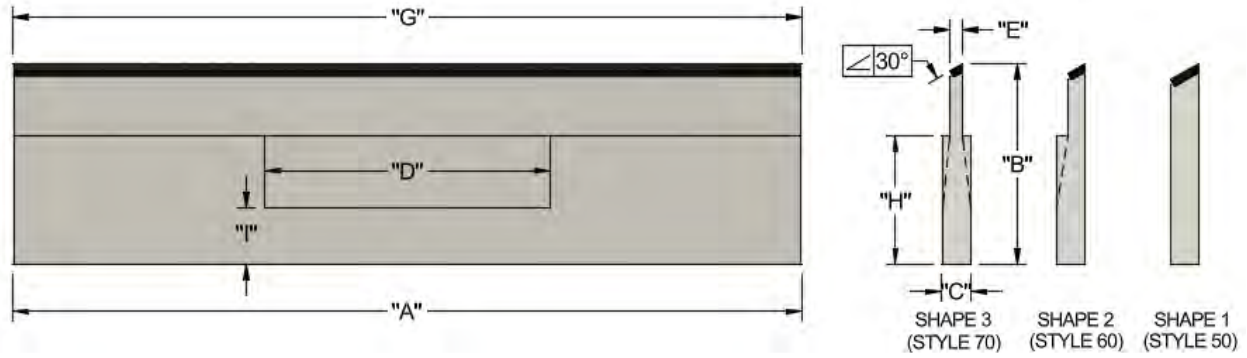
Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4" INFEED D	261807	25869 4	1/32" - 1/16"	4 "	3 (70)	6 3/8"	2 3/16"	1/2"	4 5/8"	.020-.025"	.020-.025"
	261808	25869 5	1/16" - 1/8"	4 "	3 (70)	6 3/8"	2 3/16"	1/2"	4 5/8"	.050-.055"	.050-.055"
	261809	25869 6	1/8" - 1/4"	4 "	3 (70)	6 3/8"	2 3/16"	1/2"	4 5/8"	.100-.105"	.100-.105"
	261810	26182 1	1/4" - 1/2"	4 "	3 (70)	6 3/8"	2 3/16"	1/2"	4 5/8"	3/16"	3/16"
	261810-C	26181 7	1/4" - 1/2"	4 "	3 (70)	6 3/8"	2 3/16"	1/2"	4 5/8"	15/64"	1/4"
	261811	26181 8	1/2" -1"	4 "	2 (60)	6 3/8"	2 3/16"	1/2"		7/16"	3/8"
	275498	27549 3	1" -1 1/2"	4 "	1 (50)	6 3/8"	1 3/4"	1/2"		1/2"	1/2"



Cincinnati Thrufeed Blades

MODEL #0 & #1 LO & MODEL 107-4 LM

Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4" THRUFEED D	261812	258690	1/32" - 1/16"	7 "	3 (70)	13 1/8"	2 1/8"	1/2"	5 1/4"	.020-.025"	.020-.025"
	261813	258691	1/16" - 1/8"	7 "	3 (70)	13 1/8"	2 1/8"	1/2"	5 1/4"	.050-.055"	.050-.055"
	261814	258692	1/8" - 1/4"	7 "	3 (70)	13 1/8"	2 1/8"	1/2"	5 1/4"	.100-.105"	.100-.105"
	261815	258693	1/4" - 1/2"	7 "	3 (70)	13 1/8"	2 1/8"	1/2"	5 1/4"	3/16"	3/16"
	261815-C	261819	1/4" - 1/2"	7 "	3 (70)	13 1/8"	2 1/8"	1/2"	5 1/4"	15/64"	1/4"
	261816	261820	1/2" - 1"	7 "	2 (60)	13 1/8"	2"	1/2"		7/16"	3/8"
	275495	275496	1" - 1 1/2"	7 "	1 (50)	13 1/8"	1 1/2"	1/2"		1/2"	1/2"
	275479	275504	1/8" - 1/4"	10 "	3 (70)	17 1/8"	2 1/8"	1/2"	5 1/4"	.100-.105"	.100-.105"
	275481	275503	1/4" - 1/2"	10 "	3 (70)	17 1/8"	2 1/8"	1/2"	5 1/4"	3/16"	3/16"
	275479-C	275505	1/4" - 1/2"	10 "	3 (70)	17 1/8"	2 1/8"	1/2"	5 1/4"	15/64"	1/4"
	275482	275506	1/2" - 1"	10 "	2 (60)	17 1/8"	2"	1/2"		7/16"	3/8"
	275483	275507	1" - 1 1/2"	10 "	1 (50)	17 1/8"	1 1/2"	1/2"		1/2"	1/2"



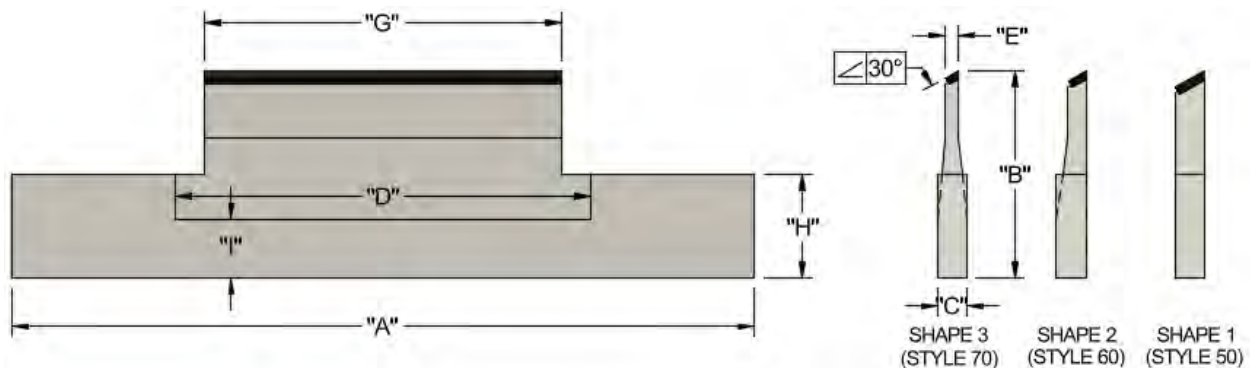
Cincinnati Infeed Blades

MODELS #2 LO, 220-8 LR, #3 LL, #325-12 & #330-15 LR & DE

Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4" INFEE D	263000	263002	1/8" - 1/4"	4 "	3 (70)	8"	3 7/8"	5/8"	5"	.080-.090"	.080-.090"
	263008	263010	1/4" - 1/2"	4 "	3 (70)	8"	3 3/4"	5/8"	5"	3/16"	3/16"
	263017	263019	1/2" - 1 1/2"	4 "	2 (60)	8"	3 3/8"	5/8"	5"	7/16"	3/8" **
	263636	263637	1 1/2" - 2 3/8"	4 "	1 (50)	8"	3"	5/8"		5/8"	1/2" **
	263026	263027	2 3/8" - 3"	4 "	1 (50)	8"	2 3/4"	5/8"		5/8"	1/2" **
6" INFEE D	263003	263005	1/8" - 1/4"	6 "	3 (70)	10"	3 7/8"	5/8"	7"	.080-.090"	.080-.090"
	263011	263013	1/4" - 1/2"	6 "	3 (70)	10"	3 3/4"	5/8"	7"	3/16"	3/16"
	263020	263022	1/2" - 1 1/2"	6 "	2 (60)	10"	3 3/8"	5/8"	7"	7/16"	3/8" **
	263638	263640	1 1/2" - 2 3/8"	6 "	1 (50)	10"	3"	5/8"		5/8"	1/2" **
	263028	263030	2 3/8" - 3"	6 "	1 (50)	10"	2 3/4"	5/8"		5/8"	1/2" **
8" INFEE D	263006	263007	1/8" - 1/4"	8 "	3 (70)	12"	3 7/8"	5/8"	9"	.080-.090"	.080-.090"
	263014	263016	1/4" - 1/2"	8 "	3 (70)	12"	3 3/4"	5/8"	9"	3/16"	3/16"
	263023	263025	1/2" - 1 1/2"	8 "	2 (60)	12"	3 3/8"	5/8"	9"	7/16"	3/8" **
	263641	263642	1 1/2" - 2 3/8"	8 "	1 (50)	12"	3"	5/8"		5/8"	1/2" **
	263031	263032	2 3/8" - 3"	8 "	1 (50)	12"	2 3/4"	5/8"		5/8"	1/2" **
	266557		1/2" - 1 1/2"	10 "	2 (60)	14"	5"	3/4"	11"	3/8"	3/8"

10" INFEE D	266559		1 1/2" - 3"	10 "	1 (50)	14"	4 3/8"	3/4"		3/4"	1/2" **
	266561		2 1/2" - 4"	10 "	1 (50)	14"	3 3/4"	3/4"		3/4"	1/2" **
12" INFEE D	266563		1/2" - 1 1/2"	12 "	2 (60)	15 1/2"	5"	3/4"	13"	3/8"	3/8"
	266565		1 1/2" - 3"	12 "	1 (50)	15 1/2"	4 3/8"	3/4"		3/4"	1/2" **
	266567		2 1/2" - 4"	12 "	1 (50)	15 1/2"	3 3/4"	3/4"		3/4"	1/2" **
15" INFEE D	266569		1/2" - 1 1/2"	15 "	2 (60)	19"	5"	3/4"	16"	7/16"	3/8"
	266571		1 1/2" - 3"	15 "	1 (50)	19"	4 3/8"	3/4"		3/4"	1/2" **
	266573		2 1/2" - 4"	15 "	1 (50)	19"	3 3/4"	3/4"		3/4"	1/2" **

** Carbide widths from 1/2"-3/4" available



Cincinnati Thrufeed Blades

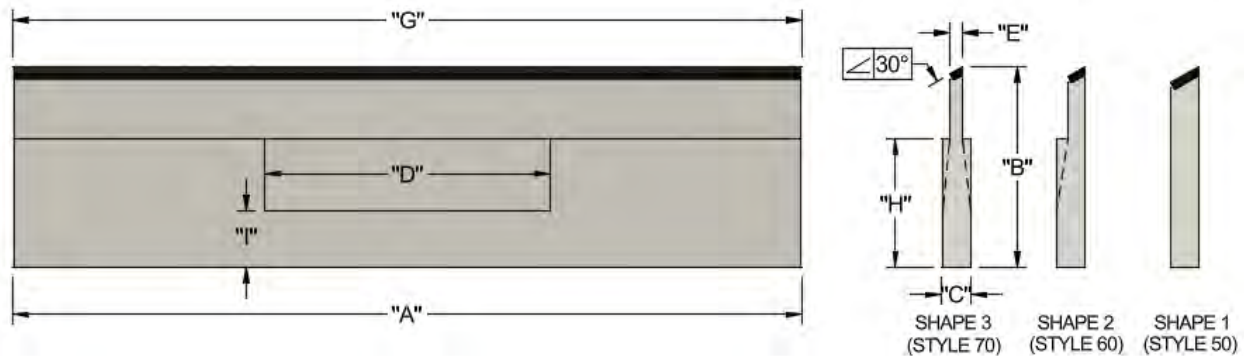
MODELS #2 LO, 220-8 LR, #3 LL, #325-12 & #330-15 LR & DE

Long Bar Style	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
4" THRUFEED D	263033 -C	263033	.060" - .080"	9"	3 (70)	15 5/8"	3 7/8"	5/8"	5 1/4"	.040-.050"	.040-.050"
	263035 -C	263035	.080" - .100"	9"	3 (70)	15 5/8"	3 7/8"	5/8"	5 1/4"	.060-.065"	.060-.065"
	263036 -C	263036	.100 - 1/8"	9"	3 (70)	15 5/8"	3 7/8"	5/8"	5 1/4"	.080-.085"	.080-.085"
	263037	263039	1/8" - 1/4"	9"	3 (70)	15 5/8"	3 7/8"	5/8"	5 1/4"	.090-.100"	.090-.100"
	263048	263050	1/4" - 1/2"	9"	3 (70)	15 5/8"	3 7/8"	5/8"	5 1/4"	3/16"	3/16"
	263065	263067	1/2" - 1 1/2"	9"	2 (60)	15 5/8"	3 1/2"	5/8"	5 1/4"	13/32"	3/8"
	263076	263078	1 1/2" - 3"	9"	1 (50)	15 5/8"	3"	5/8"		5/8"	1/2" **
	263038	263040	1/8" - 1/4"	13"	3 (70)	20 5/8"	3 7/8"	5/8"	5 1/4"	.090-.100"	.090-.100"

	263051	26305 3	1/4" - 1/2"	13"	3 (70)	20 5/8"	3 7/8"	5/8"	5 1/4"	3/16"	3/16"
	263068	26307 0	1/2" - 1 1/2"	13"	2 (60)	20 5/8"	3 1/2"	5/8"	5 1/4"	13/32"	3/8"
	263083	26308 5	1 1/2" - 3"	13"	1 (50)	20 5/8"	3"	5/8"		5/8"	1/2" **
6" THRU FEE D	263034 -C	26303 4	.060" - .080"	9"	3 (70)	17 5/8"	3 7/8"	5/8"	7 1/4"	.040-.050"	.040-.050"
	263041	26304 3	1/8" - 1/4"	9"	3 (70)	17 5/8"	3 7/8"	5/8"	7 1/4"	.080-.090"	.080-.090"
	263054	26305 6	1/4" - 1/2"	9"	3 (70)	17 5/8"	3 7/8"	5/8"	7 1/4"	3/16"	3/16"
	274052		1/2" - 1 1/2"	9"	2 (60)	17 5/8"	3 1/2"	5/8"	7 1/4"	13/32"	3/8"
	274051		1 1/2" - 3"	9"	1 (50)	17 5/8"	3"	5/8"		5/8"	1/2" **
	263045 -C	26304 5	1/8" - 1/4"	13"	3 (70)	24 5/8"	3 7/8"	5/8"	7 1/4"	.080-.090"	.080-.090"
	263057	26305 9	1/4" - 1/2"	13"	3 (70)	24 5/8"	3 7/8"	5/8"	7 1/4"	3/16"	3/16"
	263074	26307 5	1/2" - 1 1/2"	13"	2 (60)	24 5/8"	3 1/2"	5/8"	7 1/4"	13/32"	3/8"
	263082	26308 4	1 1/2" - 3"	13"	1 (50)	24 5/8"	3"	5/8"		5/8"	1/2" **
8" THRU FEE D	263042	26304 4	.080" - .100"	9"	3 (70)	19 5/8"	3 7/8"	5/8"	9 1/4"	.060-.065"	.060-.065"
	263046	26304 7	1/8" - 1/4"	9"	3 (70)	19 5/8"	3 7/8"	5/8"	9 1/4"	.080-.090"	.080-.090"
	263060	26306 1	1/4" - 1/2"	9"	3 (70)	19 5/8"	3 7/8"	5/8"	9 1/4"	3/16"	3/16"
	263071	26307 3	1/2" - 1 1/2"	9"	2 (60)	19 5/8"	3 1/2"	5/8"	9 1/4"	13/32"	3/8"
	263079	26308 1	1 1/2" - 3"	9"	1 (50)	19 5/8"	3"	5/8"		5/8"	1/2" **
	271658		1/2" - 1 1/2"	9"	2 (60)	19 1/4"	3 1/2"	5/8"	9 1/4"	13/32"	3/8"
	271657		1 1/2" - 3"	9"	1 (50)	19 1/4"	3"	5/8"		5/8"	1/2" **
	263062	26306 4	1/4" - 1/2"	13"	3 (70)	24 5/8"	3 7/8"	5/8"	9 1/4"	3/16"	3/16"
	263074	26307 5	1/2" - 1 1/2"	13"	2 (60)	24 5/8"	3 1/2"	5/8"	9 1/4"	13/32"	3/8"
	263082	26308 4	1 1/2" - 3"	13"	1 (50)	24 5/8"	3"	5/8"		5/8"	1/2" **
4" LOW THRU FEE D	266583		2" - 3 1/2"	9"	1 (50)	15 5/8"	4 1/2"	3/4"		3/4"	1/2" **
	266585		3" - 4 3/4"	9"	1 (50)	15 5/8"	3 3/4"	3/4"		3/4"	1/2" **
6" LOW THRU FEE D	266587		2" - 3 1/2"	9"	1 (50)	17 5/8"	4 1/2"	3/4"		3/4"	1/2" **
	266589		3" - 4 3/4"	9"	1 (50)	17 5/8"	3 3/4"	3/4"		3/4"	1/2" **

8" LOW THRUFEED	266591		2" - 3 1/2"	9"	1 (50)	19 5/8"	4 1/2"	3/4"		3/4"	1/2" **
	266593		3" - 4 3/4"	9"	1 (50)	19 5/8"	3 3/4"	3/4"		3/4"	1/2" **
8" HEAVY DUTY	266203		2" - 3 1/2"	9"	1 (50)	33"	4 3/4"	3/4"		3/4"	1/2" **
	266205		3" - 5 1/2"	9"	1 (50)	33"	4"	3/4"		3/4"	1/2" **
	266207		5" - 6"	9"	1 (50)	33"	3 1/4"	3/4"		3/4"	1/2" **
10" HEAVY DUTY	266208		1/2" - 1 1/2"	16"	2 (60)	21 1/2"	5"	3/4"	11 1/4"	13/32"	3/8"
	266210		1 1/2" - 3 1/2"	16"	1 (50)	21 1/2"	4 1/2"	3/4"		3/4"	1/2" **
	266581		2 1/2" - 4"	16"	1 (50)	21 1/2"	3 3/4"	3/4"		3/4"	1/2" **

** Carbide widths of 3/4" available



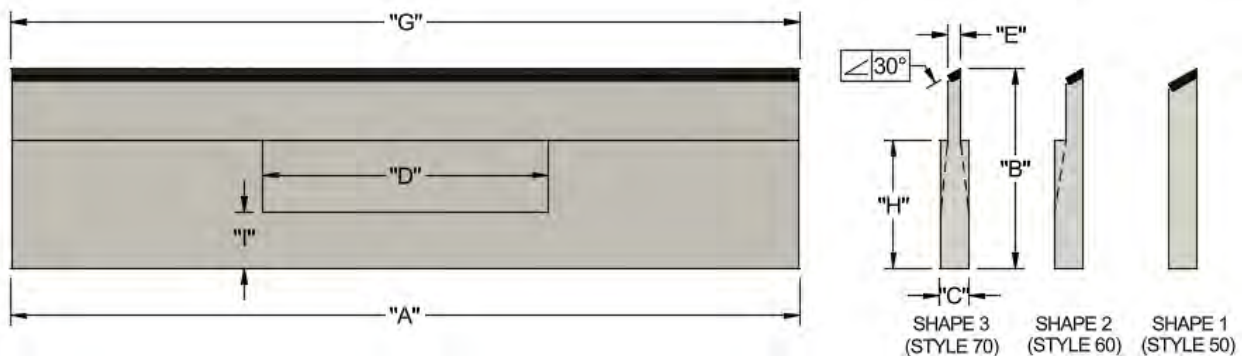
Cincinnati Thrufeed Blades

#230-10, #340-20 & #440-20 TWIN GRIP MODELS "DE & LR"

Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
10" Thrufeed	414006	3414006	.060"-.080"	9"	2 (60)	21-1/2"	5.260"	3/4"	11-1/8"	.040"	1/8"
	414007	3414007	.080"-.125"	9"	2 (60)	21-1/2"	5.260"	3/4"	11-1/8"	.060"	1/8"
	409807		1/8"-1/4"	9"	2 (60)	21-1/2"	5.470"	3/4"	11-1/8"	.080"	1/8"
	409803		1/4"-1/2"	9"	2 (60)	21-1/2"	5.440"	3/4"	11-1/8"	.220"	1/4"
	409804		1/2"-1.00"	9"	2 (60)	21-1/2"	5.250"	3/4"	11-1/8"	.380"	3/8"
	3411472		1.00" - 1-1/2"	9"	2 (60)	21-1/2"	5.120"	3/4"	11-1/8"	.620"	1/2" **
	3414097		1-1/2" - 2.00"	9"	1 (50)	21-1/2"	5.000"	3/4"		.750"	1/2" **
	3412145		2.00" - 2-1/2"	9"	1 (50)	21-1/2"	4.880"	3/4"		.750"	1/2" **
	3414009		2-1/2" - 3.00"	9"	1 (50)	21-1/2"	4.430"	3/4"		.750"	1/2" **

	341401 0		3.00" - 4.00"	9"	1 (50)	21-1/2"	4.250"	3/4"		.750"	1/2" **
20" twin grip model short	401079		1/2" - 3/4"	9"	3 (70)	31 5/8"	4 5/32"	3/4"	21"	11/32"	3/8" **
	401081		3/4" - 1" 1/4"	9"	3 & 5°	31 5/8"	³ 29/32"	3/4"		11/16"	1/2" **
	401082		1 1/4" - 1" 5/8"	9"	1 (50)	31 5/8"	³ 25/32"	3/4"		3/4"	1/2" **
	401085		1 1/2" - 1" 15/16"	9"	1 (50)	31 5/8"	³ 21/32"	3/4"		3/4"	1/2" **
	401086		1 7/8" - 2" 15/16"	9"	1 (50)	31 5/8"	3 1/2"	3/4"		3/4"	1/2" **
	401088		2 1/4" - 2" 5/8"	9"	1 (50)	31 5/8"	³ 11/32"	3/4"		3/4"	1/2" **
	401090		2 5/8" - 3" 1/16"	9"	1 (50)	31 5/8"	3 3/16"	3/4"		3/4"	1/2" **
20" twin grip model long	401078		1/2" - 3/4"	15"	3 (70)	36 5/8"	4 5/32"	3/4"	21"	11/32"	3/8" **
	401080		3/4" - 1" 1/4"	15"	3 & 5°	36 5/8"	³ 29/32"	3/4"		11/16"	1/2" **
	401083		1 1/4" - 1" 5/8"	15"	1 (50)	36 5/8"	³ 25/32"	3/4"		3/4"	1/2" **
	401084		1 1/2" - 1" 15/16"	15"	1 (50)	36 5/8"	³ 21/32"	3/4"		3/4"	1/2" **
	401087		1 7/8" - 2" 15/16"	15"	1 (50)	36 5/8"	3 1/2"	3/4"		3/4"	1/2" **
	401089		2 1/4" - 2" 5/8"	15"	1 (50)	36 5/8"	³ 11/32"	3/4"		3/4"	1/2" **
	401091		2 5/8" - 3" 1/16"	15"	1 (50)	36 5/8"	3 3/16"	3/4"		3/4"	1/2" **

** Carbide widths from 5/8" - 3/4" available



Cincinnati Twin-Grip Thrufeed Blades

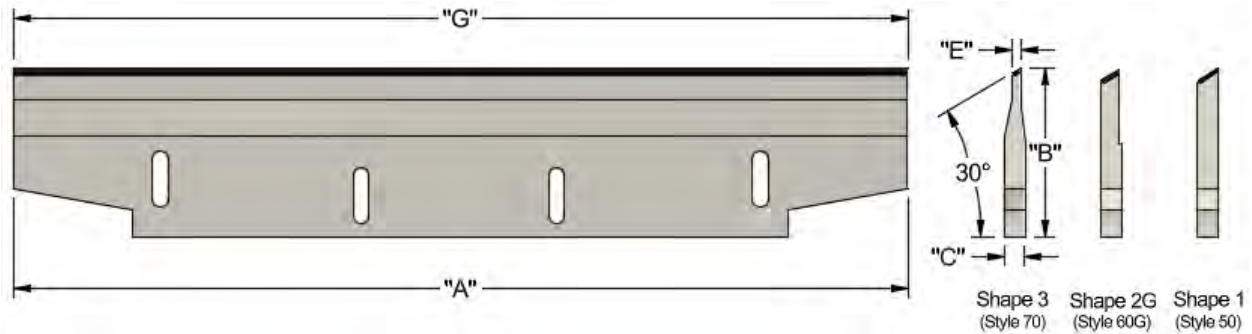
#220-8, 320-12, 350-20 MODELS AE & RK

Wheel Width & Type	Carbide Tip	Work Diameter Range	Maximum Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
8" THRUFEED	3422675	.062" - .098"	9 1/2"	3 (70)	20.44"	7.18"	.725"	.050"	.050"
	3422681	.098" - .197"	9 1/2"	3 (70)	20.44"	7.18"	.725"	.080"	.080"

	3422689	.197 - .394"	9 1/2"	3 (70)	20.44"	7.18"	.725"	5/32"	3/16"
	3422697	.394" - 3/4"	9 1/2"	3 (70)	20.44"	7"	.725"	5/16"	5/16"
	3422705	3/4" - 1 1/2"	9 1/2"	2G (60G)	20.44"	6.71"	.725"	5/8"	1/2" **
	3422713	1 1/2" - 2 3/4"	9 1/2"	1 (50)	20.44"	6.25"	.725"	.725"	1/2" **
	3422721	2 3/4" - 4 1/4"	9 1/2"	1 (50)	20.44"	5.44"	.725"	.725"	1/2" **
	3422678	.062" - .098"	13"	3 (70)	24.38"	7.18"	.725"	.050"	.050"
	3422685	.098" - .197"	13"	3 (70)	24.38"	7.18"	.725"	.080"	.080"
	3422693	.197 - .394"	13"	3 (70)	24.38"	7.18"	.725"	5/32"	3/16"
	3422701	.394" - 3/4"	13"	3 (70)	24.38"	7"	.725"	5/16"	5/16"
	3422709	3/4" - 1 1/2"	13"	2G (60G)	24.38"	6.71"	.725"	5/8"	1/2" **
	3422717	1 1/2" - 2 3/4"	13"	1 (50)	24.38"	6.25"	.725"	.725"	1/2" **
	3422724	2 3/4" - 4 1/4"	13"	1 (50)	24.38"	5.44"	.725"	.725"	1/2" **
10" THRUFEED	3422676	.062" - .098"	9 1/2"	3 (70)	22.44"	7.18"	.725"	.050"	.050"
	3422682	.098" - .197"	9 1/2"	3 (70)	22.44"	7.18"	.725"	.080"	.080"
	3422690	.197 - .394"	9 1/2"	3 (70)	22.44"	7.18"	.725"	5/32"	3/16"
	3422698	.394" - 3/4"	9 1/2"	3 (70)	22.44"	7"	.725"	5/16"	5/16"
	3422706	3/4" - 1 1/2"	9 1/2"	2G (60G)	22.44"	6.71"	.725"	5/8"	1/2" **
	3422714	1 1/2" - 2 3/4"	9 1/2"	1 (50)	22.44"	6.25"	.725"	.725"	1/2" **
	3422722	2 3/4" - 4 1/4"	9 1/2"	1 (50)	22.44"	5.44"	.725"	.725"	1/2" **
	3422679	.062" - .098"	13"	3 (70)	26.38"	7.18"	.725"	.050"	.050"
	3422686	.098" - .197"	13"	3 (70)	26.38"	7.18"	.725"	.080"	.080"
	3422694	.197 - .394"	13"	3 (70)	26.38"	7.18"	.725"	5/32"	3/16"
	3422702	.394" - 3/4"	13"	3 (70)	26.38"	7"	.725"	5/16"	5/16"
	3422710	3/4" - 1 1/2"	13"	2G (60G)	26.38"	6.71"	.725"	5/8"	1/2" **
	3422718	1 1/2" - 2 3/4"	13"	1 (50)	26.38"	6.25"	.725"	.725"	1/2" **
12" THRUFEED	3422725	2 3/4" - 4 1/4"	13"	1 (50)	26.38"	5.44"	.725"	.725"	1/2" **
	3422677	.062" - .098"	9 1/2"	3 (70)	24.44"	7.18"	.725"	.050"	.050"
	3422683	.098" - .197"	9 1/2"	3 (70)	24.44"	7.18"	.725"	.080"	.080"
	3422691	.197 - .394"	9 1/2"	3 (70)	24.44"	7.18"	.725"	5/32"	3/16"
	3422699	.394" - 3/4"	9 1/2"	3 (70)	24.44"	7"	.725"	5/16"	5/16"
	3422707	3/4" - 1 1/2"	9 1/2"	2G (60G)	24.44"	6.71"	.725"	5/8"	1/2" **
	3422715	1 1/2" - 2 3/4"	9 1/2"	1 (50)	24.44"	6.25"	.725"	.725"	1/2" **
	3422723	2 3/4" - 4 1/4"	9 1/2"	1 (50)	24.44"	5.44"	.725"	.725"	1/2" **
	3422728	4 1/4" - 6"	9 1/2"	1 (50)	24.44"	4 3/4"	.725"	.725"	1/2" **
	3422680	.062" - .098"	13"	3 (70)	28.38"	7.18"	.725"	.050"	.050"
	3422687	.098" - .197"	13"	3 (70)	28.38"	7.18"	.725"	.080"	.080"
	3422695	.197 - .394"	13"	3 (70)	28.38"	7.18"	.725"	5/32"	3/16"
20" THRUFEED	3422703	.394" - 3/4"	13"	3 (70)	28.38"	7"	.725"	5/16"	5/16"
	3422711	3/4" - 1 1/2"	13"	2G (60G)	28.38"	6.71"	.725"	5/8"	1/2" **
	3422719	1 1/2" - 2 3/4"	13"	1 (50)	28.38"	6.25"	.725"	.725"	1/2" **
	3422726	2 3/4" - 4 1/4"	13"	1 (50)	28.38"	5.44"	.725"	.725"	1/2" **
	3422730	4 1/4" - 6"	13"	1 (50)	28.38"	4 3/4"	.725"	.725"	1/2" **
	3422732	.394 - .787"	9 1/2"	3 (70)	32.44"	6.10"	.725"	.310"	5/16"
	3422733	.787 - 1 1/2"	9 1/2"	2G (60G)	32.44"	6.10"	.725"	.630"	1/2" **

3422734	1 1/2" - 2 3/4"	9 1/2"	1 (50)	32.44"	5.71"	.725"	.725"	1/2" **
3422735	2 3/4" - 4 1/4"	9 1/2"	1 (50)	32.44"	5.31"	.725"	.725"	1/2" **
3422736	4 1/4" - 6"	9 1/2"	1 (50)	32.44"	4.72"	.725"	.725"	1/2" **
3422737	.394" - .787"	13"	3 (70)	36.38"	6.10"	.725"	.310"	5/16"
3422738	.787" - 1 1/2"	13"	2G (60G)	36.38"	6.10"	.725"	.630"	1/2" **
3422739	1 1/2" - 2 3/4"	13"	1 (50)	36.38"	5.71"	.725"	.725"	1/2" **
3422740	2 3/4" - 4 1/4"	13"	1 (50)	36.38"	5.31"	.725"	.725"	1/2" **
3422741	4 1/4" - 6"	13"	1 (50)	36.38"	4.72"	.725"	.725"	1/2" **

** Carbide widths from 5/8"-3/4" available

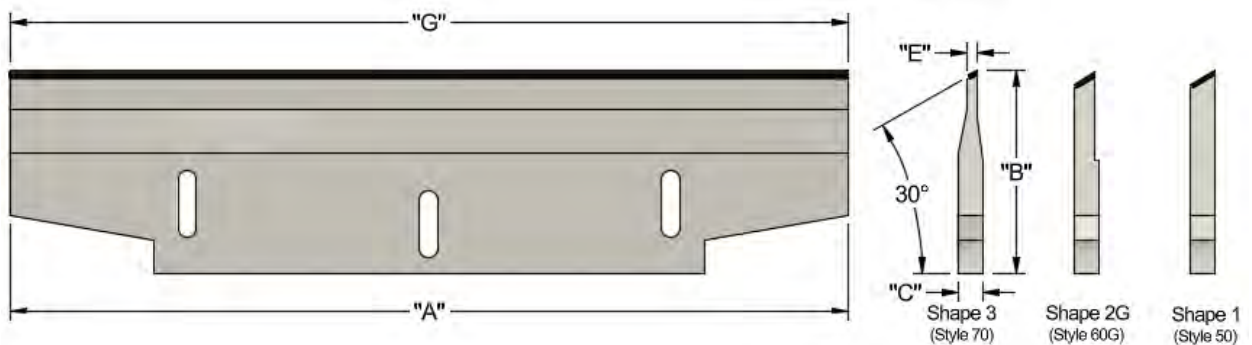


Viking Grinders, Thrufeed Blades

VIKING SUPERSERIES CNC CENTERLESS GRINDER

Wheel Width & Type	Carbide Tip	Work Diameter Range	Maxium Rec'd Grinding Length	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
8" THRUFEED	3459459	.060" - .090"	9 1/2"	3 (70)	22.44"	6.42"	.790"	.050"	.050"
	3459460	.090" - .190"	9 1/2"	3 (70)	22.44"	6.46"	.790"	.070"	.070"
	3459461	.190" - .390"	9 1/2"	3 (70)	22.44"	6.64"	.790"	.160"	3/16"
	3459462	.390" - .780"	9 1/2"	3 (70)	22.44"	6.57"	.790"	.310"	5/16"
	3459463	.780" - 1.570"	9 1/2"	2G (60G)	22.44"	6.66"	.790"	.620"	1/2" **
	3459464	1.570" - 2.750"	9 1/2"	1 (50)	22.44"	5.90"	.790"	.790"	1/2" **

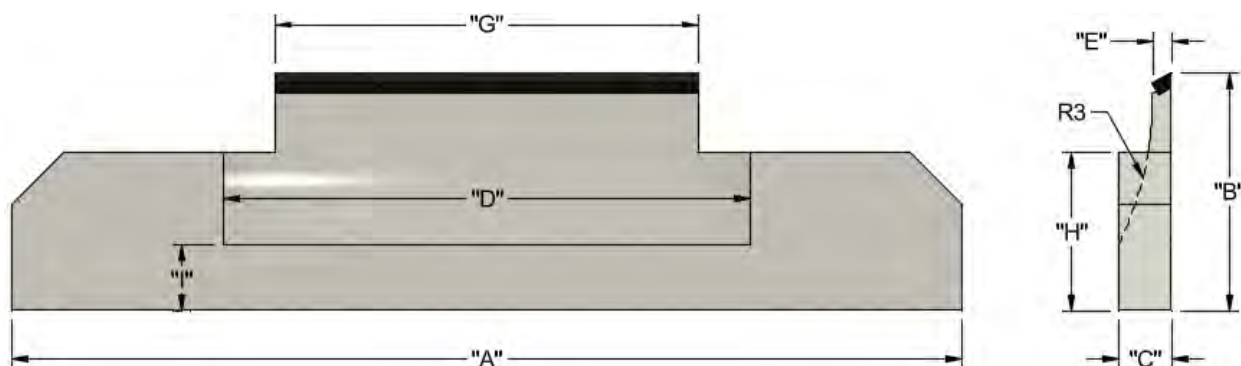
** Carbide widths from 5/8"-3/4" available



Royal Master Grinder Infeed Blades

MODELS TG-12, CG-12, DRF-12 & TG-12BI

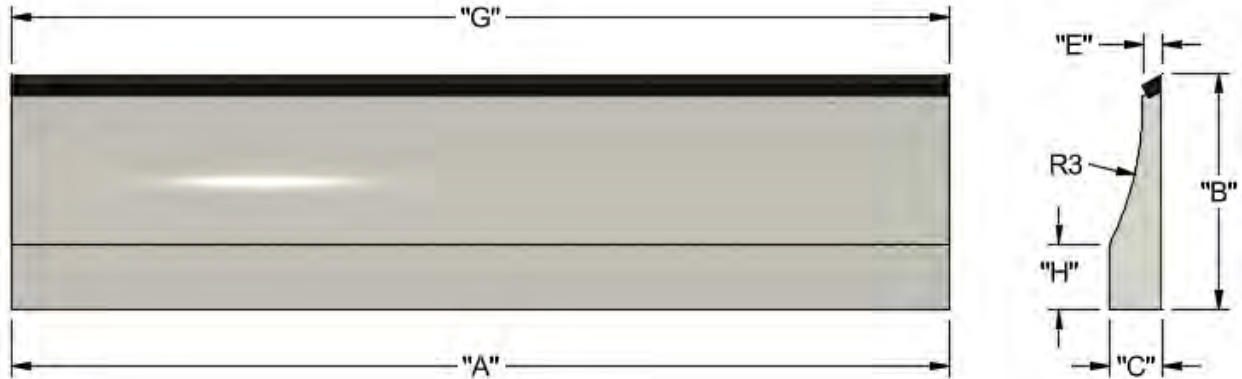
Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
3" INFEED	IFC-010-3	IFS-010-3	.015 - .020"	8"	2 3/8"	1/2"	.010"	.010"
	IFC-015-3	IFS-015-3	.020 - .025"	8"	2 3/8"	1/2"	.015"	.015"
	IFC-020-3	IFS-020-3	.025 - .030"	8"	2 3/8"	1/2"	.020"	.020"
	IFC-025-3	IFS-025-3	.030 - .035"	8"	2 3/8"	1/2"	.025"	.025"
	IFC-030-3	IFS-030-3	.035 - .040"	8"	2 3/8"	1/2"	.030"	.030"
	IFC-035-3	IFS-035-3	.040 - .045"	8"	2 3/8"	1/2"	.035"	.035"
	IFC-040-3	IFS-040-3	.045 - .055"	8"	2 3/8"	1/2"	.040"	.040"
	IFC-050-3	IFS-050-3	.055 - 1/8"	8"	2 3/8"	1/2"	.050"	.050"
	IFC-110-3	IFS-110-3	1/8" - 1/4"	8"	2 5/16"	1/2"	.110"	.110"
	IFC-235-3	IFS-235-3	1/4" - 1/2"	8"	2 1/4"	1/2"	.235"	1/4"
	IFC-437-3	IFS-437-3	1/2" - 1 1/2"	8"	2 1/16"	1/2"	.437"	1/2"
4" INFEED	IFC-010-4	IFS-010-4	.015 - .020"	9"	2 3/8"	1/2"	.010"	.010"
	IFC-015-4	IFS-015-4	.020 - .025"	9"	2 3/8"	1/2"	.015"	.015"
	IFC-020-4	IFS-020-4	.025 - .030"	9"	2 3/8"	1/2"	.020"	.020"
	IFC-025-4	IFS-025-4	.030 - .035"	9"	2 3/8"	1/2"	.025"	.025"
	IFC-030-4	IFS-030-4	.035 - .040"	9"	2 3/8"	1/2"	.030"	.030"
	IFC-035-4	IFS-035-4	.040 - .045"	9"	2 3/8"	1/2"	.035"	.035"
	IFC-040-4	IFS-040-4	.045 - .055"	9"	2 3/8"	1/2"	.040"	.040"
	IFC-050-4	IFS-050-4	.055 - 1/8"	9"	2 3/8"	1/2"	.050"	.050"
	IFC-110-4	IFS-110-4	1/8" - 1/4"	9"	2 5/16"	1/2"	.110"	.110"
	IFC-235-4	IFS-235-4	1/4" - 1/2"	9"	2 1/4"	1/2"	.235"	1/4"
	IFC-437-4	IFS-437-4	1/2" - 1 1/2"	9"	2 1/16"	1/2"	.437"	1/2"



Royal Master Grinder Thrufeed Blades

MODELS TG-12, CG-12, DRF-12 & TG-12BI

Wheel Width & Type	Carbide Tip	High Speed Steel	Work Diameter Range	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
8" THRUFEED	TFC-010-8	TFS-010-8	.015 - .020"	8"	2 3/8"	1/2"	.010"	.010"
	TFC-015-8	TFS-015-8	.020 - .025"	8"	2 3/8"	1/2"	.015"	.015"
	TFC-020-8	TFS-020-8	.025 - .030"	8"	2 3/8"	1/2"	.020"	.020"
	TFC-025-8	TFS-025-8	.030 - .035"	8"	2 3/8"	1/2"	.025"	.025"
	TFC-030-8	TFS-030-8	.035 - .040"	8"	2 3/8"	1/2"	.030"	.030"
	TFC-035-8	TFS-035-8	.040 - .045"	8"	2 3/8"	1/2"	.035"	.035"
	TFC-040-8	TFS-040-8	.045 - .055"	8"	2 3/8"	1/2"	.040"	.040"
	TFC-050-8	TFS-050-8	.055 - 1/8"	8"	2 3/8"	1/2"	.050"	.050"
	TFC-110-8	TFS-110-8	1/8" - 1/4"	8"	2 5/16"	1/2"	.110"	.110"
	TFC-235-8	TFS-235-8	1/4" - 1/2"	8"	2 1/4"	1/2"	.235"	1/4"
	TFC-437-8	TFS-437-8	1/2" - 1 1/2"	8"	2 1/16"	1/2"	.437"	1/2"
9" THRUFEED	TFC-010-9	TFS-010-9	.015 - .020"	9"	2 3/8"	1/2"	.010"	.010"
	TFC-015-9	TFS-015-9	.020 - .025"	9"	2 3/8"	1/2"	.015"	.015"
	TFC-020-9	TFS-020-9	.025 - .030"	9"	2 3/8"	1/2"	.020"	.020"
	TFC-025-9	TFS-025-9	.030 - .035"	9"	2 3/8"	1/2"	.025"	.025"
	TFC-030-9	TFS-030-9	.035 - .040"	9"	2 3/8"	1/2"	.030"	.030"
	TFC-035-9	TFS-035-9	.040 - .045"	9"	2 3/8"	1/2"	.035"	.035"
	TFC-040-9	TFS-040-9	.045 - .055"	9"	2 3/8"	1/2"	.040"	.040"
	TFC-050-9	TFS-050-9	.055 - 1/8"	9"	2 3/8"	1/2"	.050"	.050"
	TFC-110-9	TFS-110-9	1/8" - 1/4"	9"	2 5/16"	1/2"	.110"	.110"
	TFC-235-9	TFS-235-9	1/4" - 1/2"	9"	2 1/4"	1/2"	.235"	1/4"
	TFC-437-9	TFS-437-9	1/2" - 1 1/2"	9"	2 1/16"	1/2"	.437"	1/2"
10" THRUFEED	TFC-010-10	TFS-010-10	.015 - .020"	10"	2 3/8"	1/2"	.010"	.010"
	TFC-015-10	TFS-015-10	.020 - .025"	10"	2 3/8"	1/2"	.015"	.015"
	TFC-020-10	TFS-020-10	.025 - .030"	10"	2 3/8"	1/2"	.020"	.020"
	TFC-025-10	TFS-025-10	.030 - .035"	10"	2 3/8"	1/2"	.025"	.025"
	TFC-030-10	TFS-030-10	.035 - .040"	10"	2 3/8"	1/2"	.030"	.030"
	TFC-035-10	TFS-035-10	.040 - .045"	10"	2 3/8"	1/2"	.035"	.035"
	TFC-040-10	TFS-040-10	.045 - .055"	10"	2 3/8"	1/2"	.040"	.040"
	TFC-050-10	TFS-050-10	.055 - 1/8"	10"	2 3/8"	1/2"	.050"	.050"
	TFC-110-10	TFS-110-10	1/8" - 1/4"	10"	2 5/16"	1/2"	.110"	.110"
	TFC-235-10	TFS-235-10	1/4" - 1/2"	10"	2 1/4"	1/2"	.235"	1/4"
	TFC-437-10	TFS-437-10	1/2" - 1 1/2"	10"	2 1/16"	1/2"	.437"	1/2"
LONG BAR	TFC-110-24	N/A	1/8" - 1/4"	24"	2 5/16"	1/2"	.110"	.110"
	TFC-235-24	N/A	1/4" - 1/2"	24"	2 1/4"	1/2"	.235"	1/4"
	TFC-437-24	N/A	1/2" - 1 1/2"	24"	2 1/16"	1/2"	.437"	1/2"

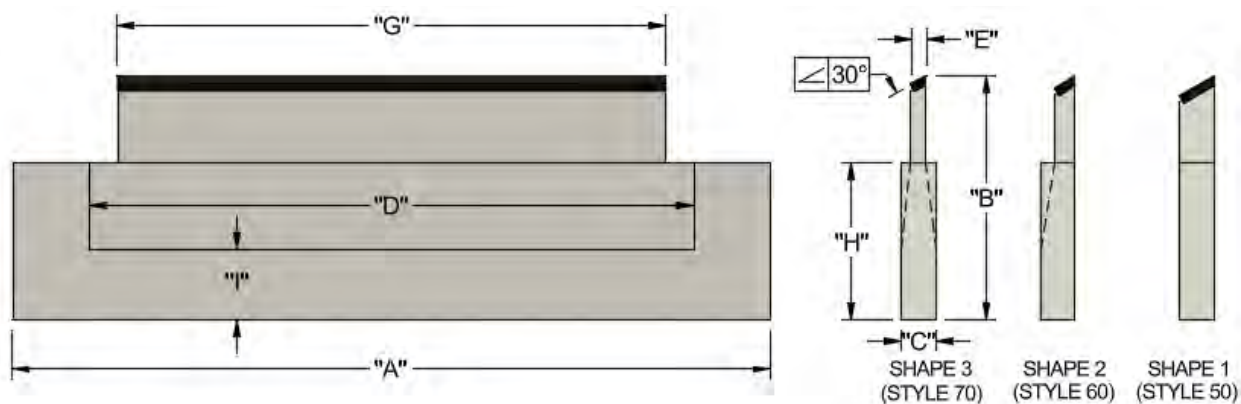


Monza Infeed Blades

MODELS #300/310, #400/410, #500/510, MODEL #1500 Also Available

Wheel Width & Type	Carbide Tip	Work Diameter Range	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
MODEL 300 / 310	M311 - 10A	.110" - 3/16"	3 (70)	6.22"	2.76"	.38"	4.65"	.100"	.100"
	M311 - 10B	3/16" - 1/4"	3 (70)	6.22"	2.76"	.38"	4.65"	.140"	3/16"
	M311 - 7A	1/4" - 5/16"	2 (60)	6.22"	2.76"	.38"	4.65"	.200"	3/16"
	M311 - 7B	5/16" - 31/64"	2 (60)	6.22"	2.76"	.38"	4.65"	.280"	1/4"
	M311 - 6	31/64" - 2"	1 (50)	6.22"	2.36"	.38"		.380"	3/8"
MODEL 400 / 410	M475 - 3A	.110" - 3/16"	3 (70)	10.87"	4.25"	.61"	8.66"	.100"	.100"
	M475 - 3B	3/16" - 9/32"	3 (70)	10.87"	4.25"	.61"	8.66"	.160"	3/16"
	M475 - 2	9/32" - 7/16"	2 (60)	10.87"	4.25"	.61"	8.66"	.240"	1/4"
	M475 - 1A	7/16" - 13/16"	2 (60)	10.87"	3.96"	.61"	8.66"	.390"	3/8"
	M475 - 1B	13/16" - 2"	1 (50)	10.87"	3.96"	.61"		.610"	1/2" **
	M475 - 1C	2" - 4"	1 (50)	10.87"	3.58"	.61"		.610"	1/2" **
	M475 - 1D	4" - 6"	1 (50)	10.87"	3.19"	.61"		.610"	1/2" **
MODEL 500 / 510	M575 - 3A	.110" - 3/16"	3 (70)	12.87"	4.25"	.61"	10.62"	.100"	.100"
	M575 - 3B	3/16" - 9/32"	3 (70)	12.87"	4.25"	.61"	10.62"	.160"	3/16"
	M575 - 2	9/32" - 7/16"	2 (60)	12.87"	4.25"	.61"	10.62"	.240"	1/4"
	M575 - 1A	7/16" - 13/16"	2 (60)	12.87"	3.96"	.61"	10.62"	.390"	3/8"
	M575 - 1B	13/16" - 2"	1 (50)	12.87"	3.96"	.61"		.610"	1/2" **
	M575 - 1C	2" - 4"	1 (50)	12.87"	3.58"	.61"		.610"	1/2" **
	M575 - 1D	4" - 6"	1 (50)	12.87"	3.19"	.61"		.610"	1/2" **

** Carbide width of 5/8" available

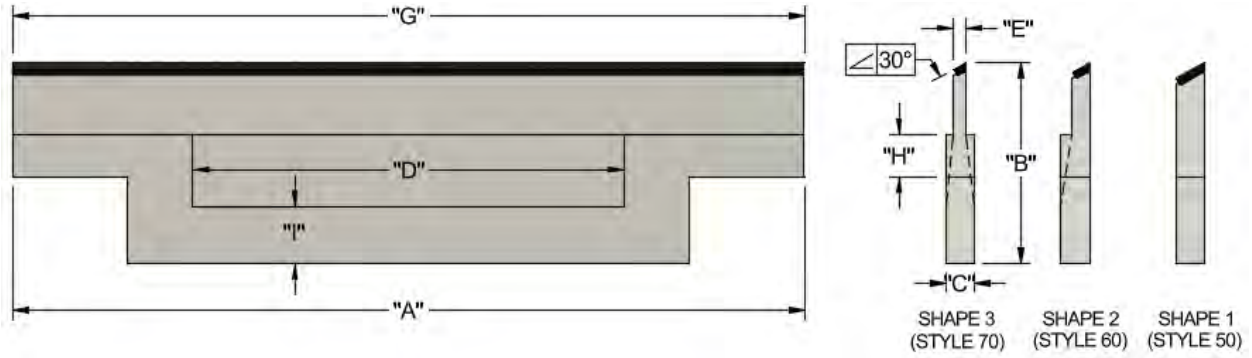


Monza Thrufeed Blades

MODELS #300/310, #400/410, #500/510, MODEL#1500 Also Available

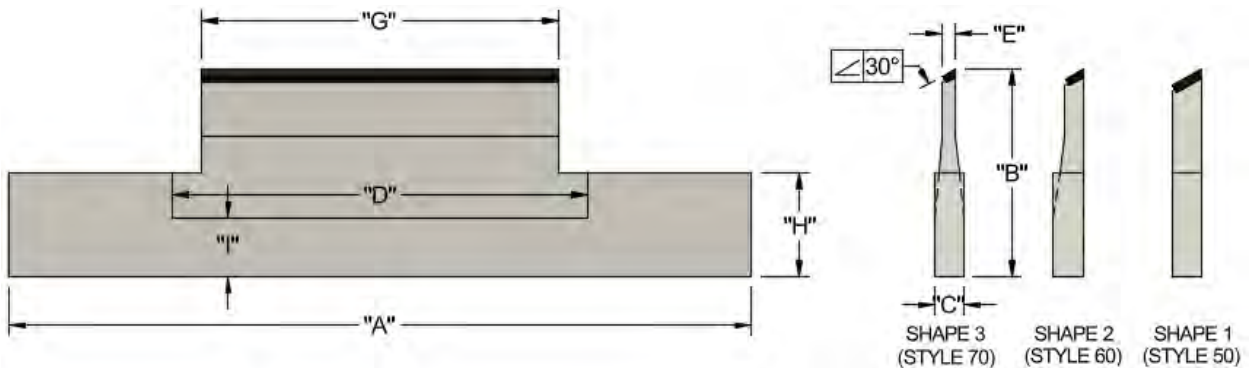
Wheel Width & Type	Carbide Tip	Work Diameter Range	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
MODEL 300 / 310	M327 - 15A	.110" - 3/16"	3 (70)	11.81"	2.60"	.38"	4.64"	.100"	.100"
	M327 - 15B	3/16" - 1/4"	3 (70)	11.81"	2.60"	.38"	4.64"	.140"	3/16"
	M327 - 16A	1/4" - 5/16"	2 (60)	11.81"	2.60"	.38"	4.64"	.200"	3/16"
	M327 - 16B	5/16" - 31/64"	2 (60)	11.81"	2.60"	.38"	4.64"	.280"	1/4"
	M327 - 14	31/64" - 2"	1 (50)	11.81"	2.60"	.38"		.380"	3/8"
MODEL 400 / 410	M475 - 13A	.110" - 3/16"	3 (70)	15.75"	2.60"	.61"	8.66"	.100"	.100"
	M475 - 13B	3/16" - 9/32"	3 (70)	15.75"	4.25"	.61"	8.66"	.160"	3/16"
	M475 - 12	9/32" - 7/16"	2 (60)	15.75"	4.25"	.61"	8.66"	.240"	1/4"
	M475 - 11A	7/16" - 13/16"	2 (60)	15.75"	3.96"	.61"	8.66"	.390"	3/8"
	M475 - 11B	13/16" - 2"	1 (50)	15.75"	3.96"	.61"		.610"	1/2" **
	M475 - 11C	2" - 4"	1 (50)	15.75"	3.58"	.61"		.610"	1/2" **
	M475 - 11D	4" - 6"	1 (50)	15.75"	3.19"	.61"		.610"	1/2" **
MODEL 500 / 510	M575 - 13A	.110" - 3/16"	3 (70)	17.75"	4.25"	.61"	10.62"	.100"	.100"
	M575 - 13B	3/16" - 9/32"	3 (70)	17.75"	4.25"	.61"	10.62"	.160"	3/16"
	M575 - 12	9/32" - 7/16"	2 (60)	17.75"	4.25"	.61"	10.62"	.240"	1/4"
	M575 - 11A	7/16" - 13/16"	2 (60)	17.75"	3.96"	.61"	10.62"	.390"	3/8"
	M575 - 11B	13/16" - 2"	1 (50)	17.75"	3.96"	.61"		.610"	1/2" **
	M575 - 11C	2" - 4"	1 (50)	17.75"	3.58"	.61"		.610"	1/2" **
	M575 - 11D	4" - 6"	1 (50)	17.75"	3.19"	.61"		.610"	1/2" **

** Carbide width of 5/8" available



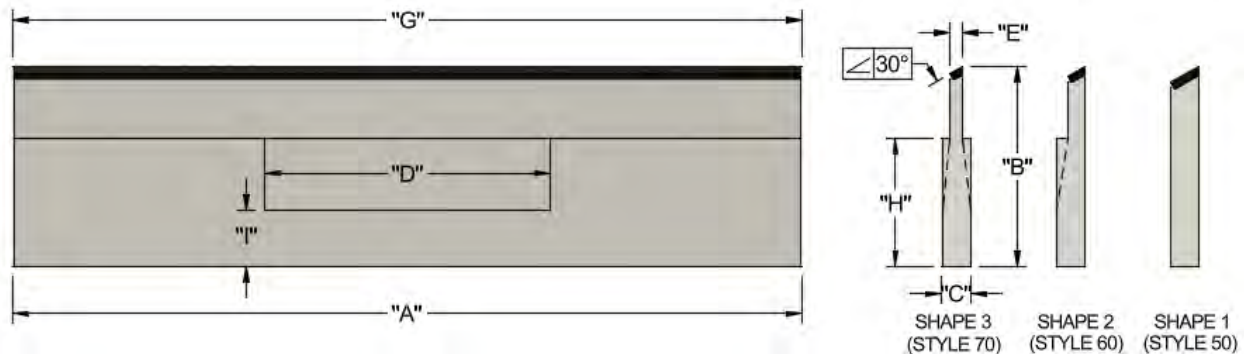
Supertec Infeed Blades

Wheel Width & Type	Work Diameter Range {metric}	Work Diameter Range	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
STC 12 INFEED 5.5" TOP	1 - 2 mm	.040 -.090"	3 (70)	8 17/64"	2.146"	5/16"	6 1/2"	.032"	.032"
	2 - 5 mm	.090 -.197"	3 (70)	8 17/64"	2.126"	5/16"	6 1/2"	.079"	.079"
	5 - 7 mm	.197 -.354"	3 (70)	8 17/64"	2.087"	5/16"	6 1/2"	.157"	3/16"
	8 - 12 mm	.354 -.472"	2 (60)	8 17/64"	2.047"	5/16"	6 1/2"	.236"	1/4"
	12 - 16 mm	.472 -.630"	1 (50)	8 17/64"	2.008"	5/16"		.312"	5/16"
	16 - 19 mm	.630 -.790"	2R (60R)	8 17/64"	1.929"	5/16"		.472"	1/2"
	20 mm	.790 - 1.25"	2R (60R)	8 17/64"	1.849"	5/16"		.472"	1/2"
STC 20 INFEED 8" TOP	1 - 2 mm	.040 -.090"	3 (70)	18"	3.524"	1/2"	9"	.032"	.032"
	2 - 5 mm	.090 -.197"	3 (70)	18"	3.504"	1/2"	9"	.079"	.079"
	5 - 7 mm	.197 -.354"	3 (70)	18"	3.465"	1/2"	9"	.157"	3/16"
	8 - 12 mm	.354 -.472"	2 (60)	18"	3.425"	1/2"	9"	.236"	1/4"
	12 - 16 mm	.472 -.630"	2 (60)	18"	3.386"	1/2"	9"	.312"	5/16"
	16 - 19 mm	.630 -.790"	1 (50)	18"	3.346"	1/2"		.472"	1/2"
	20 mm	.790 - 1.25"	1 (50)	18"	3.306"	1/2"		.472"	1/2"



Supertec Thrufeed Blades

Wheel Width & Type	Work Diameter Range {metric}	Work Diameter Range	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
STC 12 THRUFEED	1 - 2 mm	.040 - .090"	3 (70)	12"	2.146"	5/16"	6 1/2"	.032"	.032"
	2 - 5 mm	.090 - .197"	3 (70)	12"	2.126"	5/16"	6 1/2"	.079"	.079"
	5 - 7 mm	.197 - .354"	3 (70)	12"	2.087"	5/16"	6 1/2"	.157"	3/16"
	8 - 12 mm	.354 - .472"	2 (60)	12"	2.047"	5/16"	6 1/2"	.236"	1/4"
	12 - 16 mm	.472 - .630"	1 (50)	12"	2.008"	5/16"		.312"	5/16"
	16 - 19 mm	.630 - .790"	2R (60R)	12"	1.929"	5/16"		.472"	1/2"
	20 mm	.790 - 1.25"	2R (60R)	12"	1.849"	5/16"		.472"	1/2"
STC 20 THRUFEED * SPECIFY 18", 20", 22"	1 - 2 mm	.040 - .090"	3 (70)	20" *	3.524"	1/2"	9"	.032"	.032"
	2 - 5 mm	.090 - .197"	3 (70)	20" *	3.504"	1/2"	9"	.079"	.079"
	5 - 7 mm	.197 - .354"	3 (70)	20" *	3.465"	1/2"	9"	.157"	3/16"
	8 - 12 mm	.354 - .472"	2 (60)	20" *	3.425"	1/2"	9"	.236"	1/4"
	12 - 16 mm	.472 - .630"	2 (60)	20" *	3.386"	1/2"	9"	.312"	5/16"
	16 - 19 mm	.630 - .790"	1 (50)	20" *	3.346"	1/2"		.472"	1/2"
	20 mm	.790 - 1.25"	1 (50)	20" *	3.306"	1/2"		.472"	1/2"

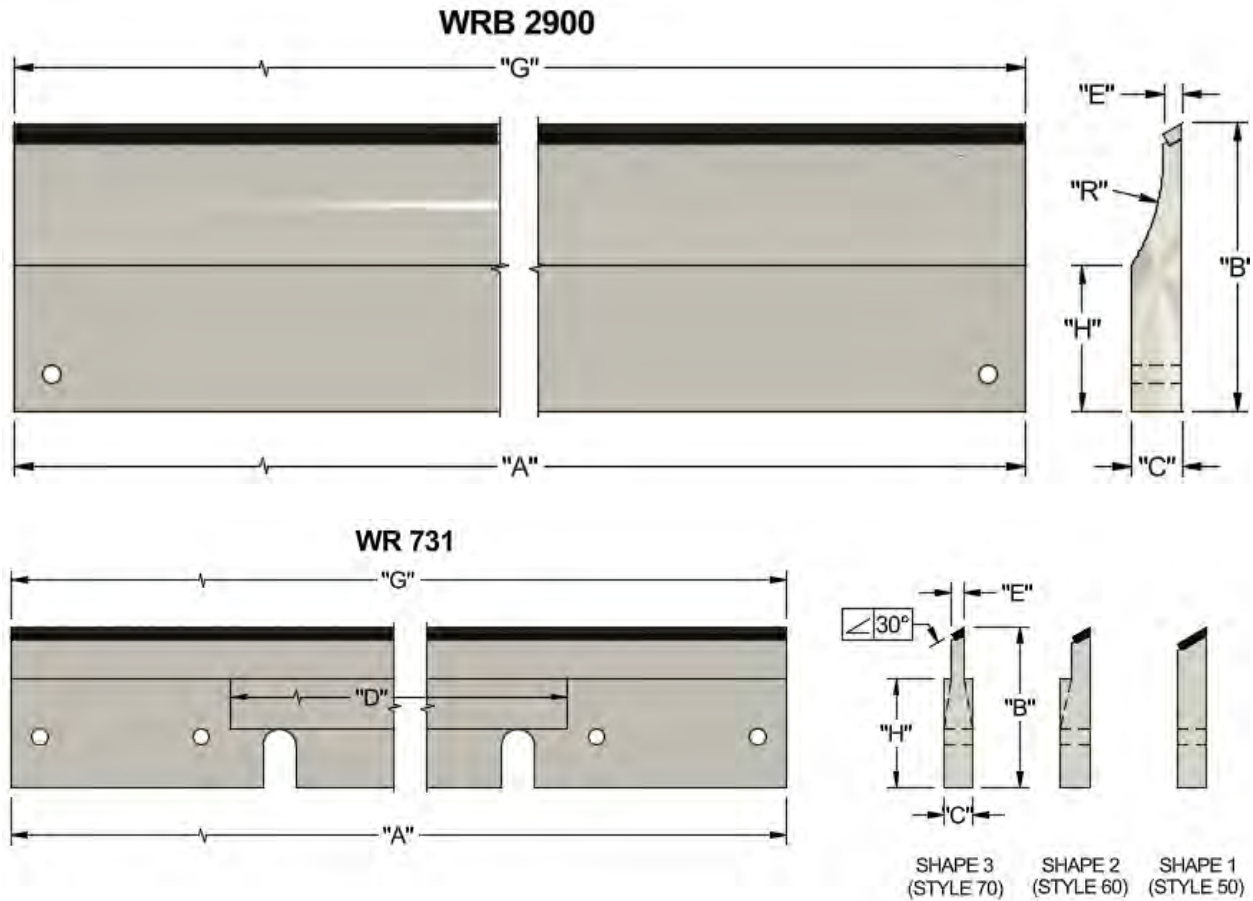


Glebar Grinders Thrufeed Blades

Wheel Width & Type	Carbide Tip	Work Diameter Range	LENGTH "A"	HEIGHT "B"	BODY "C"	BLADE SHAPE (STYLE)	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
WRB 2900 THRUFEED	WRB 2900 -062	.031" - .062"	19"	2.978"	1/2"	2 (60)	.022"	.022 " *
	WRB 2900 -125	.062" - .125"	19"	2.960"	1/2"	2 (60)	.045"	.045 " *
	WRB 2900 -250	.125" - .250"	19"	2.920"	1/2"	2 (60)	.105"	.105 " *
	WRB 2900 -500	.250" - .500"	19"	2.840"	1/2"	2 (60)	.215"	3/16"
	WRB 2900 -1.0	.500" - 1.00"	19"	2.680"	1/2"	2 (60)	7/16"	3/8"
	WRB 2900 -1.5	1.00" - 1.50"	19"	2.500"	1/2"	1 (50)	1/2"	1/2"
	WRB 2900 -2.0	1.50" - 2.00"	19"	2.280"	1/2"	1 (50)	1/2"	1/2"
	WRB 2900 -2.5	2.00" - 2.50"	19"	2.020"	1/2"	1 (50)	1/2"	1/2"
	WR 731 -062	.031" - .062"	19"	2.950"	1/2"	3 (70)	.022"	.022 " *

WR 731 THRUFEED	WR 731 -125	.062" -.125"	19"	2.906"	1/2"	3 (70)	.045"	.045 " *
	WR 731 -250	.125" -.250"	19"	2.843"	1/2"	3 (70)	.105"	.105 " *
	WR 731 -500	.250" -.500"	19"	2.765"	1/2"	3 (70)	.215"	3/16"
	WR 731 -1.0	.500" -1.00"	19"	2.625"	1/2"	2 (60)	7/16"	3/8"
	WR 731 -1.5	1.00" -.1.50"	19"	2.500"	1/2"	1 (50)	1/2"	1/2"
	WR 731 -2.0	1.50" -2.00"	19"	2.260"	1/2"	1 (50)	1/2"	1/2"
	WR 731 -2.5	2.00" -2.50"	19"	2.000"	1/2"	1 (50)	1/2"	1/2"

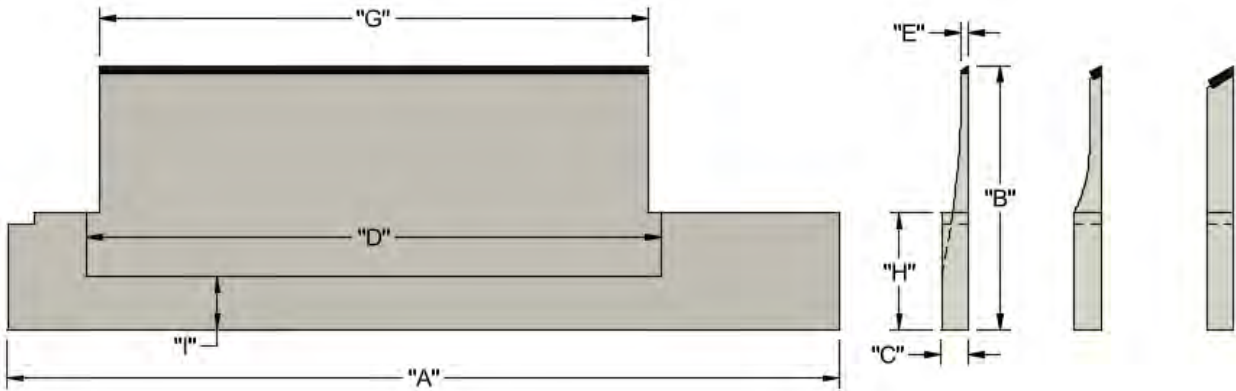
* 3/16" High Carbide



Nippe Grinders Infeed Blades

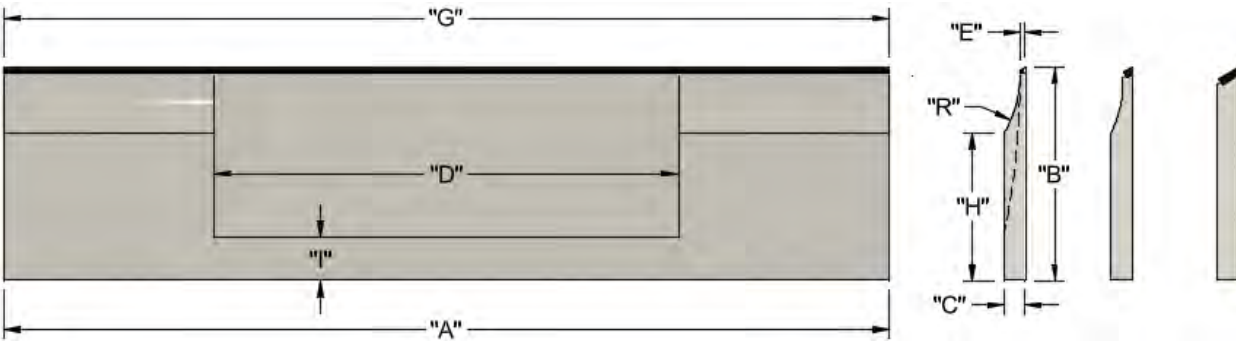
Wheel Width & Type	Carbide Tip	Work Diameter Range	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
8.25" INFEED	3-230240	1/16" - 1/8"	12.532"	3.985"	.407"	8.670"	3/64"	3/64"
	3-230241	1/8" - 1/4"	12.532"	3.922"	.407"	8.670"	3/32"	3/32"
	3-230242	1/4" - 5/16"	12.532"	3.922"	.469"	8.670"	5/32"	3/16"
	3-230243	5/16" - 15/32"	12.532"	3.922"	.469"	8.670"	1/4"	1/4"
	3-230244	15/32" - 23/32"	12.532"	3.922"	.469"	8.670"	5/16"	5/16"
	3-230245	23/32" - 1 3/16"	12.532"	3.922"	15/32"		.469"	1/2"

3-230246	1 3/16" - 3 9/16"	12.532"	3.313"	.469"		15/32"	1/2"
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Nippe Grinders Thrufeed Blades

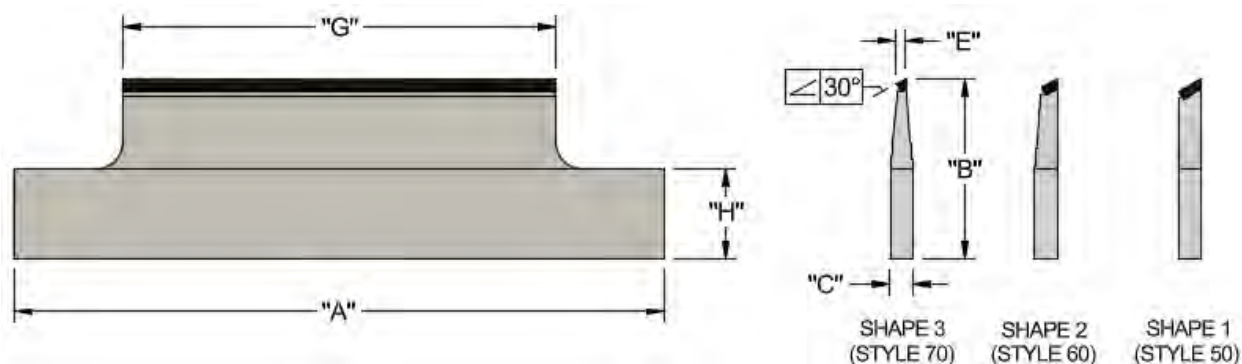
Wheel Width & Type	Carbide Tip	Work Diameter Range	LENGTH "A"	HEIGHT "B"	BODY "C"	POCKET "D"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
8.25" THRUFEED	3-230237	1/16" - 1/8"	16.545"	3.985"	.407"	8.670"	3/64"	3/64"
	3-230231A	1/8" - 1/4"	16.545"	3.985"	.407"	8.670"	3/32"	3/32"
	3-230231	1/8" - 1/4"	16.545"	3.985"	.407"	8.670"	3/32"	3/32"
	3-230232	1/4" - 5/16"	16.545"	3.985"	.469"	8.670"	5/32"	3/16"
	3-230233	5/16" - 15/32"	16.545"	3.985"	.4692"	8.670"	1/4"	1/4"
	3-230234	15/32" - 23/32"	16.545"	3.938"	.469"	8.670"	5/16"	5/16"
	3-230235	23/32" - 1 3/16"	16.545"	3.938"	.469"		15/32"	1/2"
	3-230236	1 3/16" - 3 9/16"	16.545"	3.422"	.469"		15/32"	1/2"



Unison Infeed Blades

MODEL U-12

Wheel Width & Type	Carbide Tip	Work Diameter Range	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
6" INFEED	472-0002	.035" - .055"	3 (70)	9"	2 1/2"	5/16"	.030"	.030"
	472-0003	.055" - 1/8"	3 (70)	9"	2 1/2"	5/16"	.050"	.050"
	472-0004	1/8" - 3/16"	2 (60)	9"	2 3/8"	5/16"	.110"	.110"
	472-0006	3/16" - 1/4"	2 (60)	9"	2 3/8"	5/16"	.170"	3/16"
	472-0005	1/4" - .350"	2 (60)	9"	2 3/8"	5/16"	.235"	1/4"
	472-0001	.350" - 1/2"	1 (50)	9"	2 1/4"	5/16"	5/16"	5/16"
	472-0301	1/2" - 1 1/4"	1 (50)	9"	1 7/8"	5/16"	5/16"	5/16"

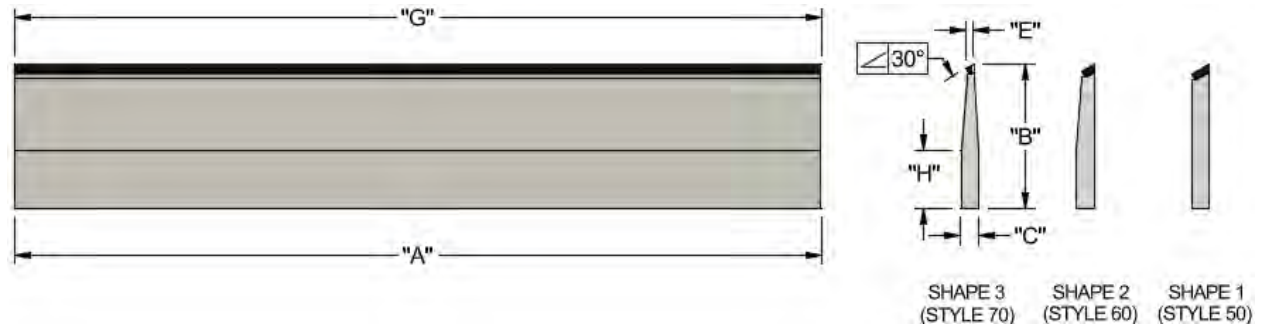


Unison Thrufeed Blades

MODEL U-12

Wheel Width & Type	Carbide Tip	Work Diameter Range	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
6" THRUFEED	471-0002	.035" - .055"	3 (70)	14"	2 1/2"	5/16"	.030"	.030"
	471-0003	.055" - 1/8"	3 (70)	14"	2 1/2"	5/16"	.050"	.050"
	471-0004	1/8" - 3/16"	2 (60)	14"	2 3/8"	5/16"	.110"	.110"
	471-0006	3/16" - 1/4"	2 (60)	14"	2 3/8"	5/16"	.170"	3/16"
	471-0005	1/4" - .350"	2 (60)	14"	2 3/8"	5/16"	.235"	1/4"
	471-0001	.350" - 1/2"	1 (50)	14"	2 1/4"	5/16"	5/16"	5/16"
	471-0020	1/8" - 3/16"	2 (60)	24"	2 3/8"	5/16"	.110"	.110"
	471-0021	3/16" - 1/4"	2 (60)	24"	2 3/8"	5/16"	.170"	3/16"
	471-0022	1/4" - .350"	2 (60)	24"	2 3/8"	5/16"	.235"	1/4"
	471-0023	.350" - 1/2"	1 (50)	24"	2 1/4"	5/16"	5/16"	5/16"
	471-0030	1/8" - 3/16"	2 (60)	27"	2 3/8"	5/16"	.110"	.110"
	471-0031	3/16" - 1/4"	2 (60)	27"	2 3/8"	5/16"	.170"	3/16"
	471-0032	1/4" - .350"	2 (60)	27"	2 3/8"	5/16"	.235"	1/4"
	471-0033	.350" - 1/2"	1 (50)	27"	2 1/4"	5/16"	5/16"	5/16"

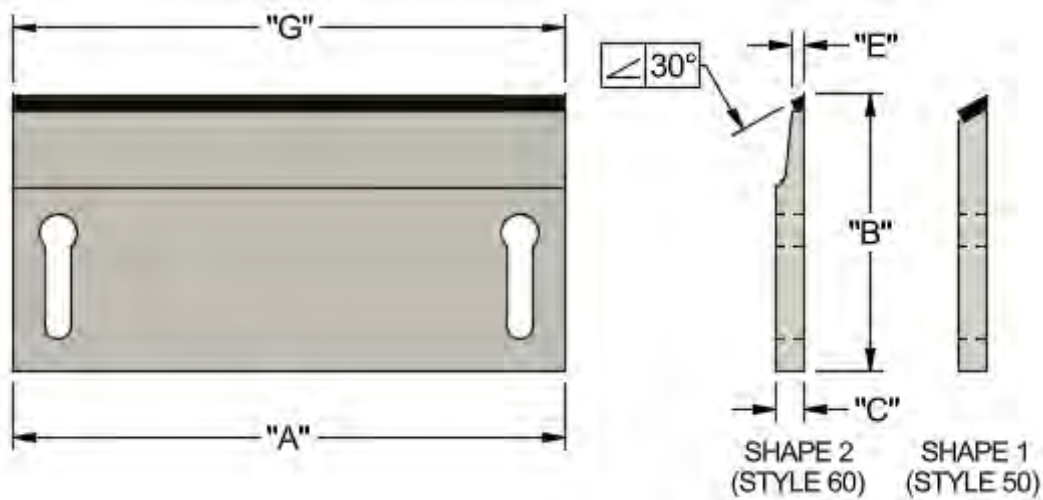
	471-0333	1/2" - 1 1/4"	1 (50)	27"	1 7/8"	5/16"	5/16"	5/16"
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Unison DedTru Centerless Blades DedTru Systems

Wheel Width & Type	Carbide Tip	BLADE SHAPE (STYLE)	LENGTH "A"	HEIGHT "B"	BODY "C"	TIP WIDTH "E"	STANDARD CARBIDE WIDTH "F"
DedTru	143-0137	2 (60)	2"	4.31"	1/4"	.050"-.055"	.050"-.055"
	143-0136	2 (60)	2"	4.31"	1/4"	.105"-.110"	.105"-.110"
	143-0135	1 (50)	2"	4.31"	1/4"	1/4"	1/4"
	143-0154	2 (60)	3"	4.31"	1/4"	.050"-.055"	.050"-.055"
	143-0155	2 (60)	3"	4.31"	1/4"	.105"-.110"	.105"-.110"
	143-0156	1 (50)	3"	4.31"	1/4"	1/4"	1/4"
	045-0195	2 (60)	4.25"	2.82"	1/4"	.050"-.055"	.050"-.055"
	045-0193	2 (60)	4.25"	2.82"	1/4"	.090"-.110"	.090"-.110"
	045-0191	1 (50)	4.25"	2.31"	1/4"	1/4"	1/4"
	045-0189	1 (50)	4.25"	2.06"	1/4"	1/4"	1/4"
	093-6159	2 (60)	6"	3.06"	1/4"	.050"-.055"	.050"-.055"
	093-6157	2 (60)	6"	3.06"	1/4"	.090"-.110"	.090"-.110"
	093-6153	1 (50)	6"	3.06"	1/4"	1/4"	1/4"
	093-6155	1 (50)	6"	3.06"	1/4"	1/4"	1/4"
	045-0194	2 (60)	8"	2.82"	1/4"	.050"-.055"	.050"-.055"
	045-0194	2 (60)	8"	2.82"	1/4"	.090"-.110"	.090"-.110"
	045-0192	1 (50)	8"	2.31"	1/4"	1/4"	1/4"
	045-0190	1 (50)	8"	2.06"	1/4"	1/4"	1/4"
	093-6160	2 (60)	10"	3.06"	1/4"	.050"-.055"	.050"-.055"
	093-6167	2 (60)	10"	3.06"	1/4"	.078"-.083"	.078"-.083"
	093-6158	2 (60)	10"	3.06"	1/4"	.090"-.110"	.090"-.110"
	093-6154	1 (50)	10"	3.06"	1/4"	1/4"	1/4"
	093-6156	1 (50)	10"	3.06"	1/4"	1/4"	1/4"
	143-0137-.31	2 (60)	2"	4.21"	5/16"	.065"	.065"
	143-0136-.31	2 (60)	2"	4.21"	5/16"	0.105"	0.105"
	143-0135-.31	1 (50)	2"	4.21"	5/16"	5/16"	5/16"
	143-0154-.31	2 (60)	3"	4.21"	5/16"	.065"	.065"

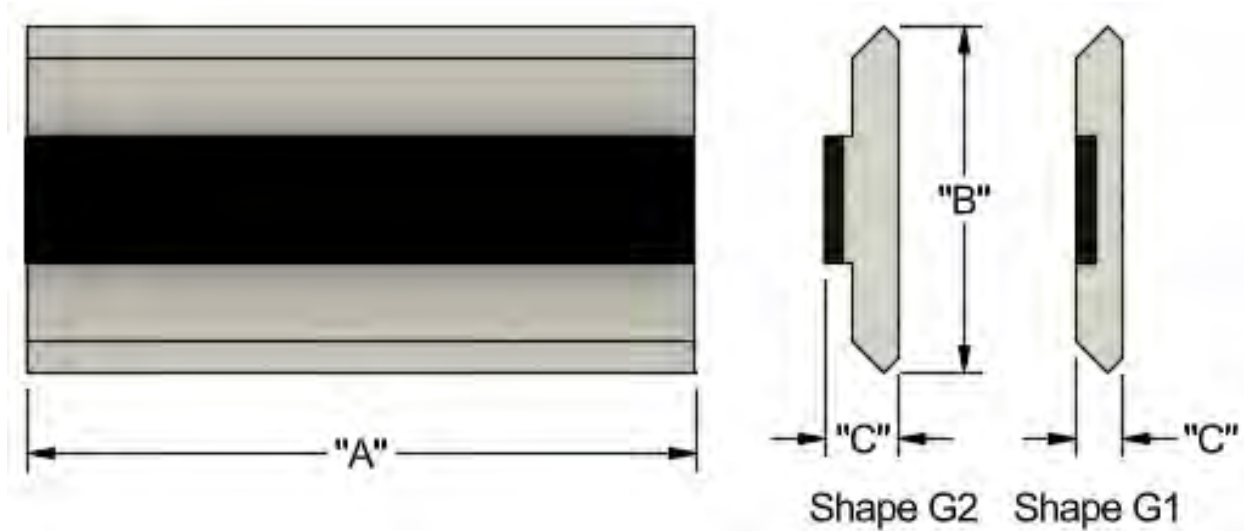
143-0155-.31	2 (60)	3"	4.21"	5/16"	0.105"	0.105"
143-0156-.31	1 (50)	3"	4.21"	5/16"	5/16"	5/16"
214-0703	2 (60)	2"	4.31"	1/2"	.060"	.060"
214-0702	2 (60)	2"	4.31"	1/2"	.110"	.110"
214-0701	2 (60)	2"	4.31"	1/2"	.180"	3/16"
214-0708	2 (60)	3"	4.31"	1/2"	.060"	.060"
214-0707	2 (60)	3"	4.31"	1/2"	.110"	.110"
214-0706	2 (60)	3"	4.31"	1/2"	.180"	3/16"
214-0097	2 (60)	6"	3.06"	1/2"	1/4"	1/4"
143-0134	2 (60)	2"	3.88"	1"	.180"	3/16"
143-0157	2 (60)	3"	3.88"	1"	.180"	3/16"



Cincinnati Thrufeed Guides

MODEL #2 OM & MODEL #2, #3, #4 EA & CINCO 15 MODEL DE

Guide Blade	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	SHAPE	LENGTH "A"	HEIGHT "B"	BODY "C"	NUMBER REQ.
4", 6", 8", 10" THRUFEED	223418	223418-HSS	1/16" - 1/2"	7"	G2	4 1/2"	2 21/64"	1/2"	4 ea.
	223414	223414-HSS	1/2" - 3"	7"	G1	4 1/2"	2 21/64"	1/4"	4 ea.
	223487	223487-HSS	1/16" - 1/2"	13"	G2	10"	2 21/64"	1/2"	4 ea.
	223488	223488-HSS	1/2" - 3"	13"	G1	10"	2 21/64"	1/4"	4 ea.
4", 6", 8" THRUFEED	223416	223416-HSS	2" - 4 3/4"	7"	G1	4 1/2"	1 29/32"	1/4"	4 ea.
	223492	223492-HSS	2" - 4 3/4"	13"	G1	12"	1 29/32"	1/4"	4 ea.
8" #3 model	223489	223489-HSS	2" - 6"	18"	G1	12"	3 15/16"	3/8"	4 ea.
8" #4 model	223489	223489-HSS	2" - 7 1/2"	18"	G1	12"	3 15/16"	3/8"	4 ea.



Cincinnati Thrufeed Guides MODEL #0 & #1 LO & MODEL 107-4 LM

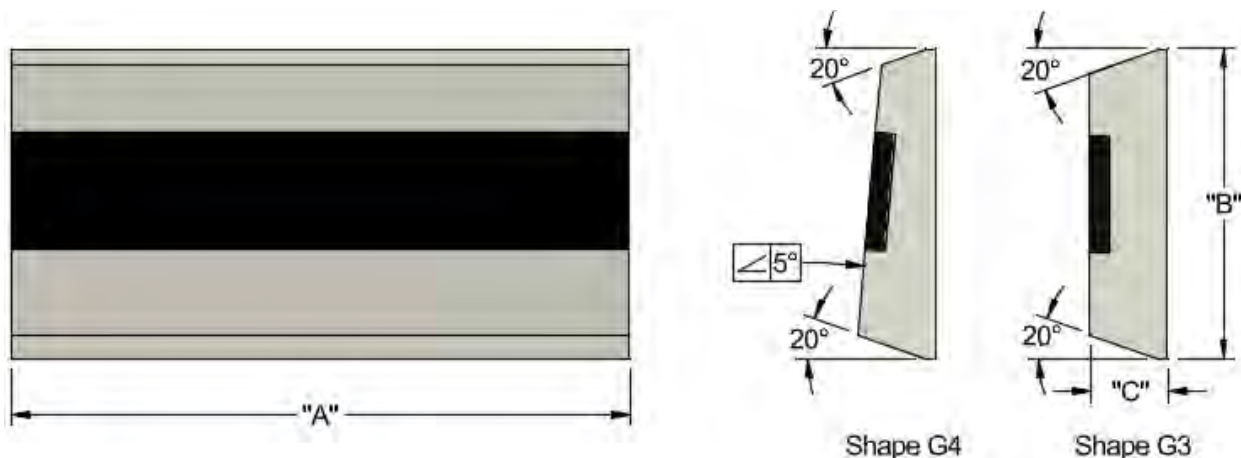
Guide Blade	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	SHAPE	LENGTH "A"	HEIGHT "B"	BODY "C"	NUMBER REQ.
4 " GUIDES	258533-C	258533	1/16" - 1 1/2"	7 "	G6	4 1/2"	15/16"	3/8"	4
	277101-C	277101	1/16" - 1 1/2"	10"	G6	6 1/2"	15/16"	3/8"	4



Cincinnati Guides for Long Bar Fixtures MODEL #2 LO & MODEL #3 LL, LR, DE

Guide Blade	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	SHAPE	LENGTH "A"	HEIGHT "B"	BODY "C"	NUMBER REQ.
4",6",8" ALL #2 THRUFEED	278030	278030-HSS	1/16" - 3"	9"	G4	5 3/4"	1 3/4"	5/8"	2 ea.
	278031	278031-HSS	1/16" - 3"	13"	G4	8"	1 3/4"	5/8"	2 ea.
	296746	296746-HSS	1/16" - 3"	13"	G3	5 3/4"	2"	1/2"	2 ea.
	404180	404180-HSS	1/16" - 3"	13"	G3	8"	2"	1/2"	2 ea.

4",6",8" ALL #3 THRUFEED	278030	278030-HSS	1/2" - 3"	9"	G4	5 3/4"	1 3/4"	5/8"	2 ea.
	278031	278031-HSS	1/2" - 3"	13"	G4	8"	1 3/4"	5/8"	2 ea.
	296746	296746-HSS	1/2" - 3"	13"	G3	5 3/4"	2"	1/2"	2 ea.
	404180	404180-HSS	1/2" - 3"	13"	G3	8"	2"	1/2"	2 ea.



Cincinnati Twin-Grip Thrufeed Guides #220-8, 320-12, 350-20 MODELS AE & RK

Guide Blade	Carbide Tip	High Speed Steel	Work Diameter Range	Maximum Rec'd Grinding Length	SHAPE	LENGTH "A"	HEIGHT "B"	BODY "C"	NUMBER REQ.
8",10",12",20" THRUFEED	3424078	3424078-HSS	1/16" - 1 1/2"	9 1/2"	G4	6.16"	2"	.541"	2 ea.
	3424079	3424079-HSS	1/16" - 1 1/2"	13"	G4	8.13"	2"	.541"	2 ea.
	3422334	3422334-HSS	.394 - 6"	9 1/2"	G5	6.16"	2"	5/8"	2 ea.
	3422336	3422336-HSS	.394 - 6"	13"	G5	8.13"	2"	5/8"	2 ea.

